BIOGAS CONVERSION

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Biogas Conversion



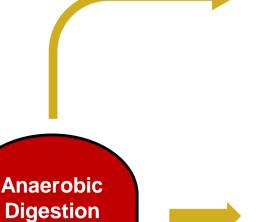
- Biogas what, how much, where, why
- What it's good for
- Bio-methane
- · What to do with it
- Key Players
- Conclusions

What is Biogas?



Carbonaceous Wastes

- Bio-Waste
- Manure
- Agri-food
- Industrial residues
- Sewage sludge
- MSW



Biogas

%

CH4 50-75

CO2 25-50

* N2 0-10

* H2 0–1

* H2S 0-3

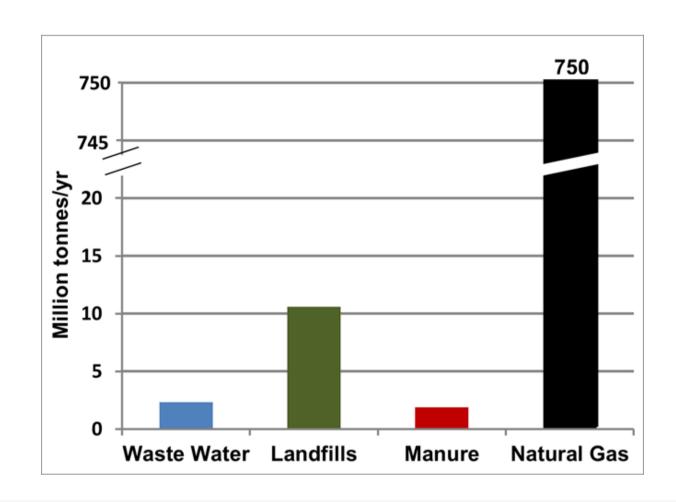
* O2 0-0.5

Digestate

- Nitrogen
- Phosphate
- Potash
- Trace Elements

How Much Biogas?

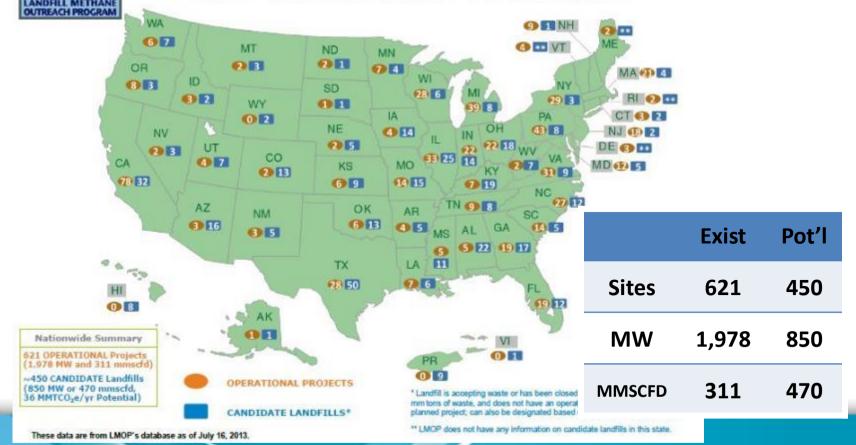




Where? Landfill Gas (EPA 2013)







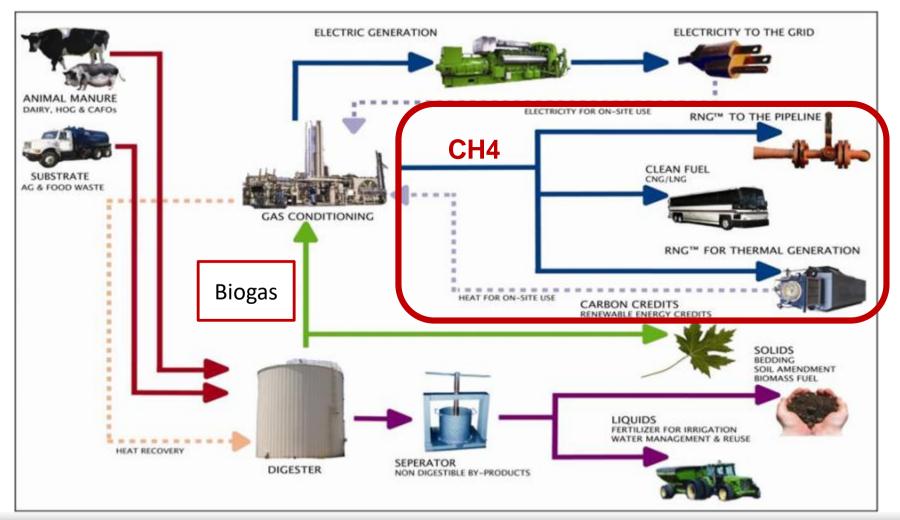
Why Biogas?



- Made from waste products
- Low GHG emissions footprint
- Broad availability (landfills, farms, waste treatment plants)
- Does not compete with food supply
- Renewable fuel or chemicals production
- Relatively low cost form of renewable energy
- Can add to existing natural gas pipeline infrastructure
- Is a qualified feedstock for obtaining renewable biofuel subsidies – CNG, LNG, or GTL

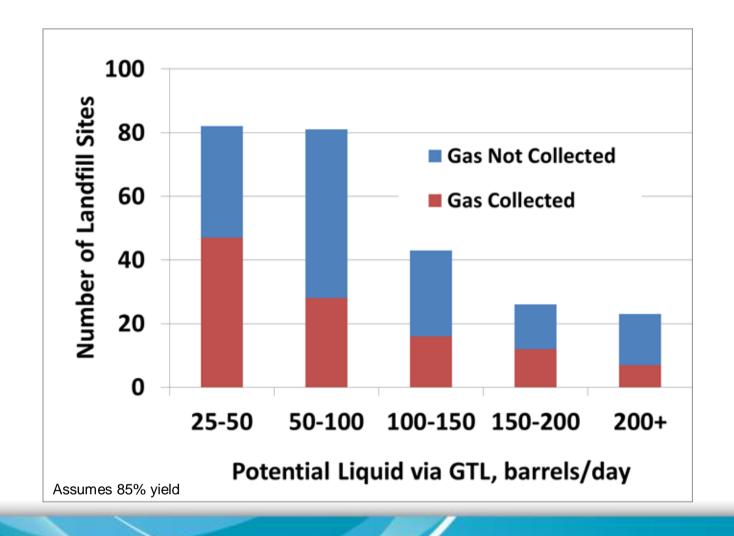
What's It Good For?





What Scale are the Landfill Gas Resources?





What to Do With It? (Bio) Methane Upgrading



- Direct Conversion
 - Oxidation
 - Oxidative coupling
 - Methanotrophic Bacteria



Methanol / Formaldehyde



Ethylene / Ethane



Feed, Fuel, Nutraceuticals

- Indirect Conversion Gas-to-Liquids
 - Steam Reforming
 - Autothermal Reforming



Syngas



Methanol

MTG (gasoline)

Jet Fuel

Diesel

Waxes

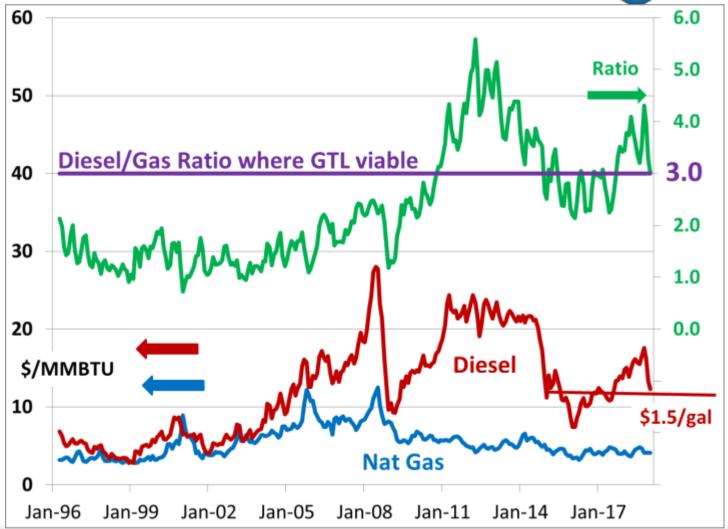
Acetic Acid

Hydrogen

Biomass Gasification

Economic Viability of Gas-to-Liquids





Biogas Upgrading – The Players



Thermochemical

- Velocys
- CompactGTL
- INFRA
- Greyrock
- Gas Techno
- Siluria
- Oberon
- Primus Green Energy
- Emerging Fuels Technology
- Fulcrum Bioenergy
- BgtL-LLC

Biochemical

- LanzaTech
- Calysta
- Synata Bio (Coskata)
- Natureworks
- Unibio

Conclusions

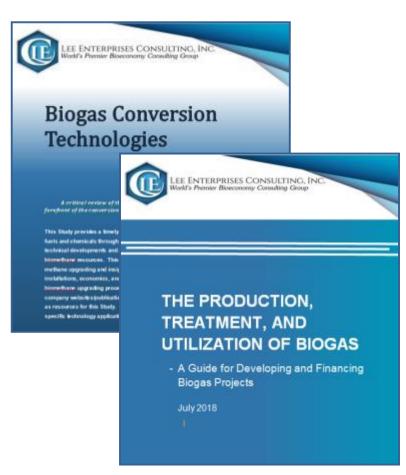


- Biogas is produced on small scale, scattered throughout the world
- Environmental concerns drive most biogas recovery and utilization installations
 - MSW, Farm waste, etc.
- Higher diesel and low gas prices enable economically viable GTL
- Reducing biogas cost and focusing on higher value niches is key to competing with natural gas

Biogas Studies Available



- Comprehensive, critical, up-todate analyses of all aspects of Biogas industry
- Literature, patents, reports, presentations, annual reports evaluated
- Key technologies, companies, and economics assessed
- Authoritative, experienced authors industry and academic
- https://lee-enterprises.com
- 501-833-8511



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